



ATOSA USA, INC.

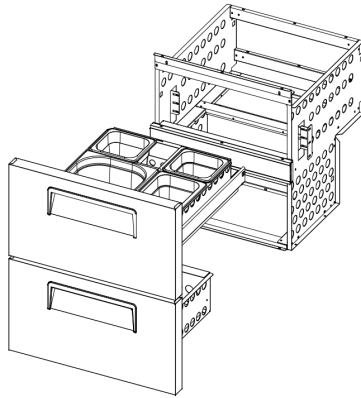
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California, Colorado, Florida, Georgia, Illinois,
New Jersey, Ohio, Texas, Washington

MSF/MGF Drawer Installation Instructions

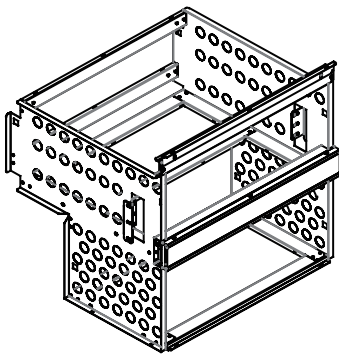
MSF8309227A00, MSF3610227A00, MSF8310227A20,
MSF8312227A00, MSF8310227A21



Tools Required (Not Included)

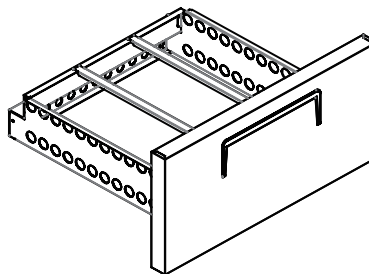
Marker, Phillips screwdriver, drill, 5/16" drill bit

Parts Drawings



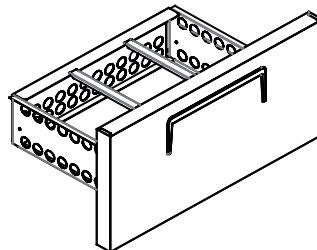
A

1 x Drawer Frame



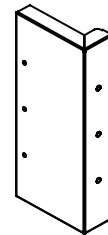
B

1 x Upper Drawer Panel



C

1 x Lower Drawer Panel



D

1 x Center Drawer Support



E

17 x M4 Phillips Pan Head Self-Drilling
Self-Tapping Screw

Note

- Metal edges may be sharp; handle with caution.
- It is recommended that a qualified installer perform the installation.
- Inspect drawers for damage before installation.
- Safety goggles and gloves should be worn during installation to prevent personal injury.

Installation Steps

Step 1:

1. Remove the target door, along with the upper and lower hinges. Next remove the food shelf, followed by the shelf pilasters and support legs.

Take one center drawer support (D), and align it with the mounting holes for the shelf pilaster. Use three M4 screws (E) to secure the bracket to the rear panel of the mullion.

Remove the upper drawer panel (B) and lower drawer panel (C) from the drawer frame (A).

Refer to Figure 1 for details.

NOTE: Keep the removed screws.

NOTE: One set of MSF drawers only replace one of the doors.

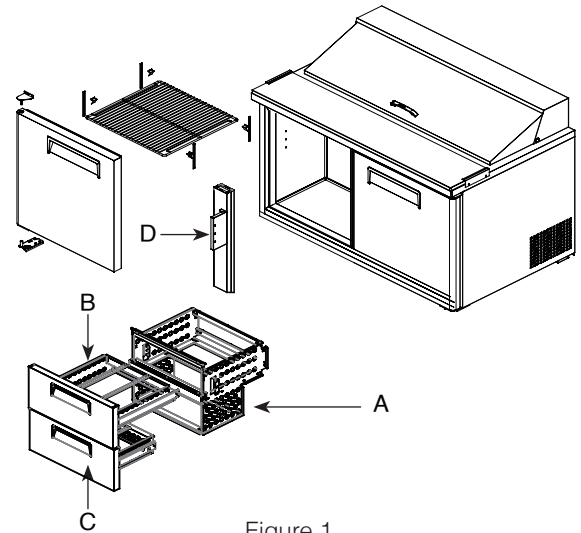


Figure 1

Step 2:

2. Insert the drawer frame (A) into the cabinet. Pay special attention to ensuring that the center mullion is flush with the cabinet frame. Refer to Figure 2 for details.

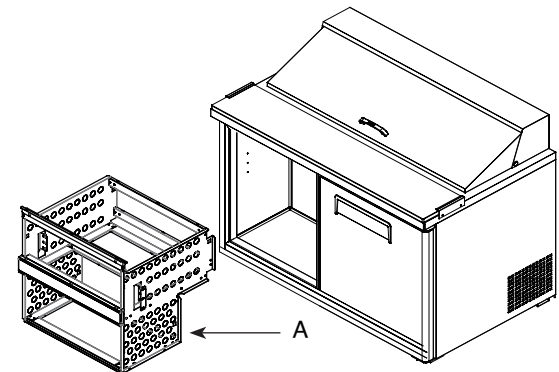


Figure 2

Step 3:

3. Secure the left bracket of the drawer frame (A) to the left side panel using three M4 screws (E), aligning with the shelf pilaster holes. Then tighten the fastening screw between the left bracket and the frame.

Next secure the right bracket of the drawer frame to the center drawer support (D) using three M4 screws (E), and tighten the fastening screw between the right bracket and the frame.

Refer to Figure 3 for details.

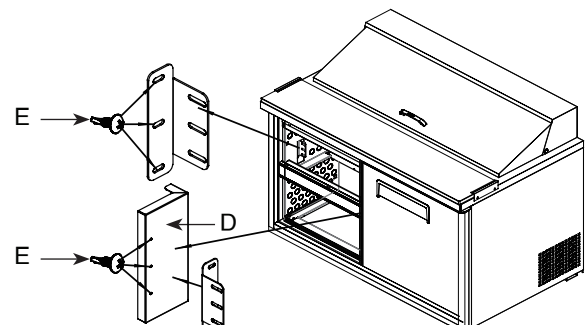


Figure 3

NOTE: When securing the brackets at both ends of the frame, ensure the sure the center mullion is flush with the cabinet frame.

Step 4:

4. Secure the upper front component of the drawer frame (A) to the front side of the upper joint of the cabinet using three M4 screws (E), ensuring they align with the holes.

Secure the lower front component of the drawer frame (A) to the front side of the lower joint of the cabinet using two M4 screws (E), ensuring they align with the holes.

Refer to Figure 4 for details.

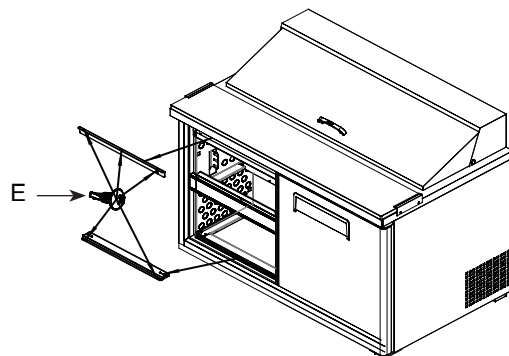


Figure 4

Step 5:

5. Insert the upper drawer panel (B) and the lower drawer panel (C) into the drawer frame (A) in sequence. After installation, adjust the drawer doors to ensure they are level.

Refer to Figure 5 for details.

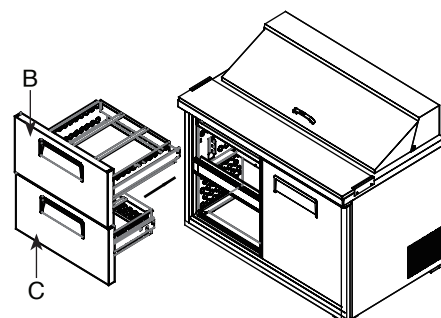


Figure 5

Drawer Kit Details

Drawer Kit Part#	Apply For	6" Depth GN Pan Capacity	Max Loading Weight Per Drawer
MSF8309227A00	MSF8301GR, MSF-8305GR, MGF8401GR, MGF8408GR	Top: (3) 1/6 & (3) 1/3 or (9) 1/6 Pan Bottom: (3) 1/3 or (6) 1/6 Pan	100lbs
MSF3610227A00	MSF3610GR, MSF-3615GR MGF36RGR	Top: (1) 1/6 & (1) 1/2 Pan or (3) 1/6 Pan Bottom: (1) 1/2 Pan or (2) 1/6 Pan	100lbs
MSF8310227A20	L&R Doors MSF8302GR, MSF-8304GR, MSF8306GR, MSF8308GR, MGF-8402GR, MGF8404GR, MGF8409GR,	Top: (2) 1/6 & (1) 1/3 & (1) 1/2 Pan or (6) 1/6 Pan Bottom: (1) 1/3 & (1) 1/2 Pan or (4) 1/6 Pan	100lbs
MSF8312227A00	MSF8303GR, MSF-8307GR, MGF8403GR, MGF8410GR	Top: (3) 1/6 & (3) 1/3 or (9) 1/6 Pan Bottom: (3) 1/3 or (6) 1/6 Pan	100lbs
MSF8310227A21	Mid Door MSF8304GR, MSF-8308GR, MGF8404GR, MGF-8411GR,	Maybe Top: (2) 1/6 & (1) 1/3 & (1) 1/2 Pan Bottom: (1) 1/3 & (1) 1/2 Pan	100lbs